CLAIMS

- 1. A drug delivery system for localized delivery of Phenstatin to a tumor *in vivo* comprising the polymer poly(N-isopropylacrylamide) chemically bound to Phenstatin.
 - 2. The drug delivery system of Claim 1 having the formula poly(N-isopropylacrylamide -co-phenstatin).
- 3. The drug delivery system of Claim 1 having a lower critical solution temperature above 25°C and below body temperature.
 - 4. The drug delivery system of Claim 1 containing about 5 mol% Phenastin acrylate.

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- 5. The drug delivery system of Claim 1 comprising in addition AAc copolymerized with poly(N-isopropylacrylamide).
- 6. The drug delivery system of Claim 5 containing about 5 mol% to 10 mol% Phenstin acrylate.
 - 7. The drug delivery system of Claim 1 wherein Phenstatin acrylate is bound to poly(N-isopropylacrylamide) through an ester bond.
- 8. The drug delivery system of Claim 7 wherein Phenstatin acrylate is bound to poly(N-isopropylacrylamide)through a carbonate bond.
 - 9. A method of preparing the compound of Claim 1 comprising the steps of
 - i. preparing Phenstatin acrylate; and
 - ii. polymerizing said Phenstatin acrylate and poly(N-
- 30 isopropylacrylamide).

- 10. The method of Claim 9 wherein said polymerizing step comprises copolymerization with acrylic acid.
- 11. The method of Claim 9 wherein Phenstatin acrylate is prepared by reactionof Phenstatin with acryloyl chloride.
 - 12. The method of Claim 9 wherein Phenstatin acrylate is prepared by reaction of Phenstatin with isopropenyl chloroformate.
- 10 13. A method of treating a cancerous tumor wherin the drug delivery system of Claim 1 is locally injected into tumor-containing tissue.
 - 14. The method of Claim 13 wherein said tumor tissue is a breast, prostate, lung or bowel tissue.